SIEMENS

Data sheet

6ES7515-2AM01-0AB0



*** Spare part *** SIMATIC S7-1500, CPU 1515-2 PN, central processing unit with work memory 500 KB for program and 3 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 30 ns bit performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1515-2 PN
HW functional status	FS03
Firmware version	V2.9
Product function	
● I&M data	Yes; I&M0 to I&M3
Isochronous mode	Yes; Distributed and central; with minimum OB $6x$ cycle of $500~\mu s$ (distributed) and 1 ms (central)
Engineering with	
 STEP 7 TIA Portal configurable/integrated from version 	V17 (FW V2.9) / V13 (FW V1.5) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Input current	
Current consumption (rated value)	0.8 A
Inrush current, max.	2.4 A; Rated value
l²t	0.02 A ² ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	6.2 W
Power loss	
Power loss, typ.	6.3 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
• integrated (for program)	500 kbyte
• integrated (for data)	3 Mbyte
Load memory	

 Plug-in (SIMATIC Memory Card), max. 	32 Gbyte
Backup	02 03,10
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	30 ns
for word operations, typ.	36 ns
for fixed point arithmetic, typ.	48 ns
for floating point arithmetic, typ.	192 ns
CPU-blocks	
Number of elements (total)	8 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1
• Size, max.	59 999, and number range of DBs created via SFC 86: 60 000 60 999 3 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	3 Mibyte, For DBS with absolute addressing, the max. Size is 04 NB
Number range	0 65 535
• Size, max.	500 kbyte
FC	
Number range	0 65 535
• Size, max.	500 kbyte
ОВ	
• Size, max.	500 kbyte
 Number of free cycle OBs 	100
 Number of time alarm OBs 	20
 Number of delay alarm OBs 	20
 Number of cyclic interrupt OBs 	20; With minimum OB 3x cycle of 500 μs
 Number of process alarm OBs 	50
 Number of DPV1 alarm OBs 	3
 Number of isochronous mode OBs 	2
 Number of technology synchronous alarm OBs 	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	04
per priority class Counters, timers and their retentivity	24
S7 counter	
Number	2 048
Retentivity	2 040
— adjustable	Yes
IEC counter	100
Number	Any (only limited by the main memory)
Retentivity	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB
Extended retentive data area (incl. timers, counters, flags), max.	3 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	

Retentivity adjustable	Yes
Retentivity adjustable Retentivity preset	No
Local data	110
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	o i nojto, max. To tto poi biook
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
 Number of subprocess images, max. 	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	40
Number Clask amphanisation	16
Clock synchronization	Voc
• supported	Yes
in AS, masterin AS, slave	Yes Yes
In A5, slave on Ethernet via NTP	Yes
Interfaces	1 53
Number of PROFINET interfaces	2
1. Interface	2
Interface types • P.145 (Ethernet)	Vec. X1
RJ 45 (Ethernet) Number of ports	Yes; X1
Number of ports integrated switch	2 Yes
integrated switch Protocols	1 53
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Controller PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Open IE communication Web server	Yes; Optionally also encrypted Yes
Web server Media redundancy	Yes
PROFINET IO Controller	1 53
Services	
OCIVIOCO	

— PG/OP communication	Yes
— Isochronous mode	Yes
Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
 Prioritized startup 	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Of which IO devices with IRT, max. 	64
 Number of connectable IO Devices for RT, max. 	256
— of which in line, max.	256
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	$250~\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 μs of the isochronous OB is decisive
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 μs : 375 μs , 625 μs 3 875 μs)
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
 PG/OP communication 	Yes
— PG/OP communication— Isochronous mode	Yes No
— Isochronous mode	No
— Isochronous mode — IRT	No Yes
— Isochronous mode— IRT— PROFlenergy— Shared device	No Yes Yes; per user program
— Isochronous mode— IRT— PROFlenergy	No Yes Yes; per user program Yes 4
 Isochronous mode IRT PROFlenergy Shared device Number of IO Controllers with shared device, max. activation/deactivation of I-devices 	No Yes Yes; per user program Yes 4 Yes; per user program
Isochronous mode IRT PROFlenergy Shared device Number of IO Controllers with shared device, max activation/deactivation of I-devices Asset management record	No Yes Yes; per user program Yes 4
- Isochronous mode - IRT - PROFlenergy - Shared device - Number of IO Controllers with shared device, max activation/deactivation of I-devices - Asset management record 2. Interface	No Yes Yes; per user program Yes 4 Yes; per user program
- Isochronous mode - IRT - PROFlenergy - Shared device - Number of IO Controllers with shared device, max activation/deactivation of I-devices - Asset management record 2. Interface Interface types	No Yes Yes; per user program Yes 4 Yes; per user program Yes; per user program
— Isochronous mode — IRT — PROFlenergy — Shared device — Number of IO Controllers with shared device, max. — activation/deactivation of I-devices — Asset management record 2. Interface Interface types ■ RJ 45 (Ethernet)	No Yes Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes; x2
- Isochronous mode - IRT - PROFlenergy - Shared device - Number of IO Controllers with shared device, max activation/deactivation of I-devices - Asset management record 2. Interface Interface types • RJ 45 (Ethernet) • Number of ports	No Yes Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes; X2 1
- Isochronous mode - IRT - PROFlenergy - Shared device - Number of IO Controllers with shared device, max activation/deactivation of I-devices - Asset management record 2. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch	No Yes Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes; x2
Isochronous mode IRT PROFlenergy Shared device Number of IO Controllers with shared device, max activation/deactivation of I-devices Asset management record 2. Interface Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols	No Yes Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes; X2 1 No
- Isochronous mode - IRT - PROFlenergy - Shared device - Number of IO Controllers with shared device, max activation/deactivation of I-devices - Asset management record 2. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol	No Yes Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes; X2 1 No Yes; IPv4
- Isochronous mode - IRT - PROFlenergy - Shared device - Number of IO Controllers with shared device, max activation/deactivation of I-devices - Asset management record 2. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol • PROFINET IO Controller	No Yes Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes; X2 1 No Yes; IPv4 Yes
- Isochronous mode - IRT - PROFlenergy - Shared device - Number of IO Controllers with shared device, max activation/deactivation of I-devices - Asset management record 2. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device	No Yes Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes; X2 1 No Yes; IPv4 Yes Yes
- Isochronous mode - IRT - PROFlenergy - Shared device - Number of IO Controllers with shared device, max activation/deactivation of I-devices - Asset management record 2. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication	No Yes Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes; X2 1 No Yes; IPv4 Yes Yes Yes
- Isochronous mode - IRT - PROFlenergy - Shared device - Number of IO Controllers with shared device, max activation/deactivation of I-devices - Asset management record 2. Interface Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication	No Yes Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes; X2 1 No Yes; IPv4 Yes Yes Yes Yes Yes Yes Yes; Optionally also encrypted
- Isochronous mode - IRT - PROFlenergy - Shared device - Number of IO Controllers with shared device, max activation/deactivation of I-devices - Asset management record 2. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server	No Yes Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes; X2 1 No Yes; IPv4 Yes
- Isochronous mode - IRT - PROFlenergy - Shared device - Number of IO Controllers with shared device, max activation/deactivation of I-devices - Asset management record 2. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server • Media redundancy	No Yes Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes; X2 1 No Yes; IPv4 Yes Yes Yes Yes Yes Yes Yes; Optionally also encrypted
- Isochronous mode - IRT - PROFlenergy - Shared device - Number of IO Controllers with shared device, max activation/deactivation of I-devices - Asset management record 2. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server • Media redundancy PROFINET IO Controller	No Yes Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes; X2 1 No Yes; IPv4 Yes
- Isochronous mode - IRT - PROFlenergy - Shared device - Number of IO Controllers with shared device, max activation/deactivation of I-devices - Asset management record 2. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server • Media redundancy PROFINET IO Controller Services	No Yes Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes; per user program Yes; X2 1 No Yes; IPv4 Yes Yes Yes Yes Yes Yes Yes No
- Isochronous mode - IRT - PROFlenergy - Shared device - Number of IO Controllers with shared device, max activation/deactivation of I-devices - Asset management record 2. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server • Media redundancy PROFINET IO Controller Services - PG/OP communication	No Yes Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes; per user program Yes; X2 1 No Yes; IPv4 Yes Yes Yes Yes Yes Yes Yes You so the same of t
- Isochronous mode - IRT - PROFlenergy - Shared device - Number of IO Controllers with shared device, max activation/deactivation of I-devices - Asset management record 2. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server • Media redundancy PROFINET IO Controller Services	No Yes Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes; per user program Yes; X2 1 No Yes; IPv4 Yes Yes Yes Yes Yes Yes Yes No
- Isochronous mode - IRT - PROFlenergy - Shared device - Number of IO Controllers with shared device, max activation/deactivation of I-devices - Asset management record 2. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server • Media redundancy PROFINET IO Controller Services - PG/OP communication	No Yes Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes; per user program Yes; X2 1 No Yes; IPv4 Yes Yes Yes Yes Yes Yes Yes You so the same of t
- Isochronous mode - IRT - PROFlenergy - Shared device - Number of IO Controllers with shared device, max activation/deactivation of I-devices - Asset management record 2. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server • Media redundancy PROFINET IO Controller Services - PG/OP communication - Isochronous mode	No Yes Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes; per user program Yes; X2 1 No Yes; IPv4 Yes Yes Yes Yes Yes Yes No Yes; Optionally also encrypted Yes No
- Isochronous mode - IRT - PROFlenergy - Shared device - Number of IO Controllers with shared device, max activation/deactivation of I-devices - Asset management record 2. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server • Media redundancy PROFINET IO Controller Services - PG/OP communication - Isochronous mode - Direct data exchange	No Yes Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes; X2 1 No Yes; IPv4 Yes Yes Yes Yes Yes Yes Yes No No

 Prioritized startup 	No
 Number of connectable IO Devices, max. 	32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
Number of compatible IO Davis of the DT many	
Number of connectable IO Devices for RT, max.	32 32
— of which in line, max.	
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share
	set for PROFINET IO, on the number of IO devices, and on the quantity of
Lindata tima far DT	configured user data
Update time for RT	1 ms to 512 ms
— for send cycle of 1 ms PROFINET IO Device	1 1115 (0 512 1115
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
Prioritized startup	No
— Shared device	Yes
Number of IO Controllers with shared device, max.	4
activation/deactivation of I-devices	Yes; per user program
Asset management record	Yes; per user program
Interface types	, ,
RJ 45 (Ethernet)	
• 100 Mbps	Yes
Autonegotiation	Yes
Autocrossing	Yes
Industrial Ethernet status LED	Yes
Protocols	
PROFIsafe	No
Number of connections	
Number of connections, max.	192; via integrated interfaces of the CPU and connected CPs / CMs
Number of connections reserved for ES/HMI/web	10
 Number of connections via integrated interfaces 	108
Number of S7 routing paths	16
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
— Media redundancy	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager;
	MRP Client
MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
— Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication	Very annual for with TLOVAC
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
• S7 communication, as some	Yes
• S7 communication, as server	Yes
S7 communication, as client Lloca data posicio may	Yes
User data per job, max. Open IF communication.	See online help (S7 communication, user data size)
Open IE communication	Voc
TCP/IP Data length may	Yes 64 khyte
— Data length, max.	64 kbyte Yes
— several passive connections per port, supported	Yes
ISO-on-TCP (RFC1006)	153
— Data length, max.	64 kbyte
— Data length, max.◆ UDP	64 kbyte Yes
— Data length, max.	64 kbyte

• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
 Encryption 	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	, , , , , , , , , , , , , , , , , , ,
Runtime license required	Yes; "Medium" license required
OPC UA Client	Yes
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
 Number of connections, max. 	10
 Number of nodes of the client interfaces, recommended max. 	2 000
 Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_L max. 	300
 Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. 	20
 Number of elements for one call of OPC_UA_MethodGetHandleList, max. 	100
 Number of simultaneous calls of the client instructions for session management, per connection, max. 	1
 Number of simultaneous calls of the client instructions for data access, per connection, max. 	5
 Number of registerable nodes, max. 	5 000
 Number of registerable method calls of OPC_UA_MethodCall, max. 	100
— Number of inputs/outputs when calling OPC_UA_MethodCall, max.	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
 User authentication 	"anonymous" or by user name & password
 — GDS support (certificate management) 	Yes
Number of sessions, max.	48
 Number of accessible variables, max. 	100 000
 Number of registerable nodes, max. 	20 000
 Number of subscriptions per session, max. 	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	200 ms
 Number of server methods, max. 	50
 Number of inputs/outputs per server method, max. 	20
 Number of monitored items, recommended max. 	2 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
 Number of nodes for user-defined server interfaces, max. 	5 000
 Alarms and Conditions 	Yes
 Number of program alarms 	200
 Number of alarms for system diagnostics 	100
Further protocols	
• MODBUS	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	64
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH

Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
 Number of program alarms 	800
 Number of alarms for system diagnostics 	200
 Number of alarms for motion technology objects 	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	
 Status/control variable 	Yes
 Variables 	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
 Number of variables, max. 	
of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
Forcing	Yes
 Forcing, variables 	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
 Number of entries, max. 	3 200
— of which powerfail-proof	500
Traces	
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
 Number of available Motion Control resources for technology objects 	2 400
Required Motion Control resources	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
 Positioning axis 	
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	7
Number of positioning axes at motion control cycle of 8 ms (typical value)	14
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	0 °C
 horizontal installation, max. 	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
• vertical installation, min.	0 °C

• vertical installation, max.	40 $^{\circ}\text{C};$ Display: 40 $^{\circ}\text{C},$ at an operating temperature of typically 40 $^{\circ}\text{C},$ the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
 Installation altitude above sea level, max. 	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
 User program protection/password protection 	Yes
 Copy protection 	Yes
Block protection	Yes
Access protection	
 protection of confidential configuration data 	Yes
 Password for display 	Yes
 Protection level: Write protection 	Yes
 Protection level: Read/write protection 	Yes
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
 lower limit 	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	70 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	830 g

last modified:

4/25/2024