## **Data sheet**

## 6ES7513-1AL02-0AB0



SIMATIC S7-1500, CPU 1513-1 PN, central processing unit with working memory 300 KB for program and 1.5 MB for data, 1. interface: PROFINET IRT with 2 port switch, 40 NS bit-performance, SIMATIC memory card necessary

General information	
Product type designation	CPU 1513-1 PN
HW functional status	FS03
Firmware version	V2.9
Product function	
● I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Distributed and central; with minimum OB $6x$ cycle of $500~\mu s$ (distributed) and $1~ms$ (central)
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7513-1AL01-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	3.45 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Input current	
Current consumption (rated value)	0.7 A
Current consumption, max.	0.95 A
Inrush current, max.	1.9 A; Rated value
l²t	0.02 A²·s
Power	
Infeed power to the backplane bus	10 W
Power consumption from the backplane bus (balanced)	5.5 W
Power loss	
Power loss, typ.	5.7 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
• integrated (for program)	300 kbyte

a integrated (for data)	1.5 Mbyto
• integrated (for data)	1.5 Mbyte
Load memory  • Plug in (SIMATIC Memory Cord), may	32 Gbyte
Plug-in (SIMATIC Memory Card), max.  Packup	32 Gbyte
Backup	Voo
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	40 ns
for word operations, typ.	48 ns
for fixed point arithmetic, typ.	64 ns
for floating point arithmetic, typ.	256 ns
CPU-blocks	
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB Size, max.	1.5 Mbyte, For DBs with absolute addressing, the max. Size is 64 NB
	0 65 535
Number range     Size, max	
• Size, max.	300 kbyte
	0 65 535
Number range     Sine, may	
Size, max.  OB	300 kbyte
	200 kh. 4a
Size, max.      Number of free evelo OPs	300 kbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 500 μs
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	2
Number of technology synchronous alarm OBs	2
<ul> <li>Number of startup OBs</li> </ul>	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	128 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB
Extended retentive data area (incl. timers, counters, flags), max. Flag	1.5 Mbyte; When using PS 6 0W 24/48/60 V DC HF
• Size, max.	16 kbyte
♥ SIZE, IIIAX.	10 KDYLE

Number of alask managina	Or O shall manner hit are used into one shall manner hate
Number of clock memories  Pate blacks	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	N/
Retentivity adjustable	Yes
Retentivity preset	No
Local data	0411 1 401/0 11 1
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	2 048; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
• Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	011.1
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	00
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	6; A maximum of 6 CMs (PROFINET + PROFIBUS) can be inserted in total
Number of IO Controllers	
• integrated	1
• Via CM	6; A maximum of 6 CMs (PROFINET + PROFIBUS) can be inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
PtP CM	
<ul> <li>Number of PtP CMs</li> </ul>	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	3.5.0
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	1
1. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1
Number of ports	2
integrated switch	Yes
Protocols	
• IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	
	Yes
PROFINET IO Controller	Yes

Condices	
Services	Von
— PG/OP communication	Yes
— Isochronous mode	Yes A MARKET AND A
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul><li>Of which IO devices with IRT, max.</li></ul>	64
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	128
— of which in line, max.	128
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum
·	update time of 500 μs of the isochronous OB is decisive
— for send cycle of 1 ms	500 μs to 8 ms 1 ms to 16 ms
— for send cycle of 1 ms	1 110 10 10 110
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375 $\mu$ s, 625 $\mu$ s 3 875 $\mu$ s)
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
<ul><li>— PG/OP communication</li></ul>	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
<ul> <li>Shared device</li> </ul>	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	4
<ul> <li>activation/deactivation of I-devices</li> </ul>	Yes; per user program
Asset management record	Yes; per user program
Interface types	
RJ 45 (Ethernet)	Von
• 100 Mbps	Yes
<ul> <li>Autonegotiation</li> </ul>	
- Autopropring	Yes
Autocrossing     Autocrossing	Yes Yes
Industrial Ethernet status LED	Yes
Industrial Ethernet status LED  Protocols	Yes Yes Yes
Industrial Ethernet status LED  Protocols  PROFIsafe	Yes Yes
Industrial Ethernet status LED  Protocols  PROFIsafe  Number of connections	Yes Yes Yes Yes No
Industrial Ethernet status LED  Protocols  PROFIsafe  Number of connections      Number of connections, max.	Yes Yes Yes Yes  No  128; via integrated interfaces of the CPU and connected CPs / CMs
Industrial Ethernet status LED  Protocols  PROFIsafe  Number of connections  Number of connections, max.  Number of connections reserved for ES/HMI/web	Yes Yes Yes  No  128; via integrated interfaces of the CPU and connected CPs / CMs 10
Industrial Ethernet status LED  Protocols  PROFIsafe  Number of connections      Number of connections, max.      Number of connections reserved for ES/HMI/web      Number of connections via integrated interfaces	Yes Yes Yes Yes  No  128; via integrated interfaces of the CPU and connected CPs / CMs 10 88
Industrial Ethernet status LED  Protocols  PROFIsafe  Number of connections      Number of connections, max.      Number of connections reserved for ES/HMI/web      Number of connections via integrated interfaces      Number of S7 routing paths	Yes Yes Yes  No  128; via integrated interfaces of the CPU and connected CPs / CMs 10
Industrial Ethernet status LED  Protocols  PROFIsafe  Number of connections  Number of connections, max.  Number of connections reserved for ES/HMI/web  Number of connections via integrated interfaces  Number of S7 routing paths  Redundancy mode	Yes Yes Yes  No  128; via integrated interfaces of the CPU and connected CPs / CMs 10 88 16
Industrial Ethernet status LED  Protocols  PROFIsafe  Number of connections  Number of connections, max.  Number of connections reserved for ES/HMI/web  Number of connections via integrated interfaces  Number of S7 routing paths  Redundancy mode  H-Sync forwarding	Yes Yes Yes Yes  No  128; via integrated interfaces of the CPU and connected CPs / CMs 10 88
Industrial Ethernet status LED  Protocols  PROFIsafe  Number of connections  Number of connections, max.  Number of connections reserved for ES/HMI/web  Number of connections via integrated interfaces  Number of S7 routing paths  Redundancy mode  H-Sync forwarding  Media redundancy	Yes Yes Yes  No  128; via integrated interfaces of the CPU and connected CPs / CMs 10 88 16  Yes
Industrial Ethernet status LED  Protocols  PROFIsafe  Number of connections  Number of connections, max.  Number of connections reserved for ES/HMI/web  Number of connections via integrated interfaces  Number of S7 routing paths  Redundancy mode  H-Sync forwarding  Media redundancy  — Media redundancy	Yes Yes Yes  No  128; via integrated interfaces of the CPU and connected CPs / CMs 10 88 16  Yes  only via 1st interface (X1)
Industrial Ethernet status LED  Protocols  PROFIsafe  Number of connections  Number of connections, max.  Number of connections reserved for ES/HMI/web  Number of connections via integrated interfaces  Number of S7 routing paths  Redundancy mode  H-Sync forwarding  Media redundancy	Yes Yes Yes  No  128; via integrated interfaces of the CPU and connected CPs / CMs 10 88 16  Yes

— MRPD	Voc. Poquiroment: IDT
···· -	Yes; Requirement: IRT
<ul><li>— Switchover time on line break, typ.</li><li>— Number of stations in the ring, max.</li></ul>	200 ms; For MRP, bumpless for MRPD 50
SIMATIC communication	30
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
• S7 routing	Yes
S7 routing     S7 communication, as server	Yes
S7 communication, as server     S7 communication, as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	occ offiline help (or confinding alon, ascrada size)
• TCP/IP	Yes
— Data length, max.	64 kbyte
several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
• Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
<ul> <li>Runtime license required</li> </ul>	Yes; "Small" license required
OPC UA Client	Yes
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
<ul><li>User authentication</li></ul>	"anonymous" or by user name & password
<ul> <li>Number of connections, max.</li> </ul>	4
<ul> <li>Number of nodes of the client interfaces, recommended max.</li> </ul>	1 000
<ul> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max.</li> </ul>	300
<ul> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> </ul>	20
<ul> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> </ul>	100
<ul> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> </ul>	1
<ul> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> </ul>	5
<ul> <li>Number of registerable nodes, max.</li> </ul>	5 000
<ul> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> </ul>	100
<ul><li>— Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li></ul>	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
GDS support (certificate management)	Yes
Number of sessions, max.	32
<ul> <li>Number of accessible variables, max.</li> </ul>	50 000
Number of registerable nodes, max.	10 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	20

— Sampling interval, min.	100 ms
— Publishing interval, min.	500 ms
- Number of server methods, max.	20
Number of inputs/outputs per server method, max.	20
Number of monitored items, recommended max.	1 000; for 1 s sampling interval and 1 s send interval
Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the
Number of nodes for user-defined server interfaces,	type "Reference namespace" 1 000
max.	V
<ul> <li>Alarms and Conditions</li> <li>— Number of program alarms</li> </ul>	Yes 100
Number of program alarms     Number of alarms for system diagnostics	50
Further protocols	50
MODBUS	Yes; MODBUS TCP
S7 message functions	166, 1162, 1161
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block,
	ProDiag or GRAPH
Number of loadable program messages in RUN, max.	2 500
Number of simultaneously active program alarms	
<ul> <li>Number of program alarms</li> </ul>	600
<ul> <li>Number of alarms for system diagnostics</li> </ul>	100
Number of alarms for motion technology objects	80
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	
Status/control variable	Yes
• Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of variables, max.	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
• Forcing	Yes
• Forcing, variables	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	V
Present      Number of entries, may	Yes
Number of entries, max.	1 000
— of which powerfail-proof	500
Traces	4: Up to 512 KP of data per trace are possible
Number of configurable Traces  Interrupts/diagnostics/status information	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	Von
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED     STOP ACTIVE LED	Yes
STOP ACTIVE LED     Connection display LINK TY/PY	Yes
Connection display LINK TX/RX  Supported technology objects	Yes
	Vac: Note: The number of technology chicate affects the guals time of the DLC
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
<ul> <li>Number of available Motion Control resources for technology objects</li> </ul>	800
Required Motion Control resources	
per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80

non output com	20
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis     Number of positioning axes at motion control evals	E
<ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	5
<ul> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	10
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
<ul> <li>horizontal installation, min.</li> </ul>	-25 °C; No condensation
horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
• vertical installation, min.	-25 °C; No condensation
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
<ul> <li>Installation altitude above sea level, max.</li> </ul>	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
· · · · · · · · · · · · · · · · · · ·	
configuration / programming / header	
configuration / programming / header  Programming language	
	Yes
Programming language	Yes Yes
Programming language — LAD	
Programming language — LAD — FBD	Yes
Programming language  — LAD  — FBD  — STL	Yes Yes
Programming language  — LAD  — FBD  — STL  — SCL	Yes Yes Yes
Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH	Yes Yes Yes
Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection	Yes Yes Yes Yes
Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection	Yes Yes Yes Yes Yes
Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection	Yes Yes Yes Yes Yes Yes
Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection	Yes Yes Yes Yes Yes Yes
Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection	Yes Yes Yes Yes Yes Yes Yes Yes Yes
Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection  • protection of confidential configuration data	Yes Yes Yes Yes Yes Yes Yes Yes Yes
Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection  • protection of confidential configuration data  • Password for display	Yes
Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection  • protection of confidential configuration data  • Password for display  • Protection level: Write protection	Yes
Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection  • protection of confidential configuration data  • Password for display  • Protection level: Write protection  • Protection level: Read/write protection	Yes
Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection  • protection of confidential configuration data  • Password for display  • Protection level: Write protection  • Protection level: Read/write protection  • Protection level: Complete protection	Yes
Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection  • protection of confidential configuration data  • Password for display  • Protection level: Write protection  • Protection level: Read/write protection  • Protection level: Complete protection  programming / cycle time monitoring / header	Yes
Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection  • protection of confidential configuration data  • Password for display  • Protection level: Write protection  • Protection level: Read/write protection  • Protection level: Complete protection  programming / cycle time monitoring / header  • lower limit	Yes
Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection  • protection of confidential configuration data  • Password for display  • Protection level: Write protection  • Protection level: Read/write protection  • Protection level: Complete protection  • Protection level: Complete protection  programming / cycle time monitoring / header  • lower limit  • upper limit	Yes
Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection  • protection of confidential configuration data  • Password for display  • Protection level: Write protection  • Protection level: Read/write protection  • Protection level: Complete protection  programming / cycle time monitoring / header  • lower limit  • upper limit  Dimensions	Yes
Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection  • protection of confidential configuration data  • Password for display  • Protection level: Write protection  • Protection level: Read/write protection  • Protection level: Complete protection  programming / cycle time monitoring / header  • lower limit  • upper limit  Dimensions  Width	Yes
Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection  • protection of confidential configuration data  • Password for display  • Protection level: Write protection  • Protection level: Read/write protection  • Protection level: Complete protection  • Protection level: Complete protection  • Programming / cycle time monitoring / header  • lower limit  • upper limit  Dimensions  Width  Height	Yes
Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection  • protection of confidential configuration data  • Password for display  • Protection level: Write protection  • Protection level: Read/write protection  • Protection level: Complete protection  • Protection level: Complete protection  programming / cycle time monitoring / header  • lower limit  • upper limit  Dimensions  Width  Height  Depth	Yes

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