SIEMENS

Data sheet

6ES7417-4HT14-0AB0



*********** Replacement part ********* SIMATIC S7-400H, CPU 417H Central processing unit for S7-400H 4 interfaces: 1 MPI/DP, 1 DP and 2 for sync modules 30 MB memory (15 MB data/15 MB program)

Figure similar

General information	
Product type designation	CPU 417H
HW functional status	1
Firmware version	V4.5
Engineering with	
 Programming package 	STEP 7 V5.3 SP2 or higher with HW update
CiR - Configuration in RUN	
CiR synchronization time, basic load	60 ms
CiR synchronization time, time per I/O byte	10 μs
Supply voltage	
Rated value (DC)	Power supply via system power supply
Input current	
from backplane bus 5 V DC, typ.	1.5 A
from backplane bus 5 V DC, max.	1.8 A
from backplane bus 24 V DC, max.	150 mA; Per DP interface
from interface 5 V DC, max.	90 mA; At each DP interface
Power loss	
Power loss, typ.	6.5 W
Memory	
Type of memory	RAM
Work memory	
integrated	30 Mbyte
integrated (for program)	15 Mbyte
integrated (for data)	15 Mbyte
expandable	No
Load memory	
 expandable FEPROM 	Yes
 expandable FEPROM, max. 	64 Mbyte
integrated RAM, max.	256 kbyte
 expandable RAM 	Yes
expandable RAM, max.	64 Mbyte
Backup	
• present	Yes
with battery	Yes; all data
without battery	No
Battery	
Backup battery	
 Backup current, typ. 	970 μA; Valid up to 40°C
 Backup current, max. 	1 980 μΑ

• Feeding of external backup voltage to CPU 5 V DC to 15 V DC CPU processing times for bit operations, typ. 0.018 0.018 0.018 0.018 µs	
CPU processing times for bit operations, typ. 0.018 μs	
for bit operations, typ. 0.018 μs	
for fixed point arithmetic, typ. 0.018 µs	
for floating point arithmetic, typ. 0.054 µs	
CPU-blocks	
DB	
• Number, max. 8 191; Number range: 1 - 8191	
• Size, max. 64 kbyte	
FB	
• Size, max. 64 kbyte	
FC CAAAA Noordoo oo	
Number, max. 6 144; Number range: 0 - 6143	
Size, max. 64 kbyte	
OB COLUMN ACTION OF THE PROPERTY OF THE PROPER	
• Size, max. 64 kbyte	
Number of time alarm OBs 8	
Number of delay alarm OBs 4	
Number of cyclic interrupt OBs 9	
Number of process alarm OBs	
Nesting depth	
• per priority class 24	
• additional within an error OB 2	
Counters, timers and their retentivity	
S7 counter	
• Number 2 048	
Retentivity	
— adjustable Yes	
— preset Z 0 to Z 7	
Counting range	
— lower limit 0	
— upper limit 999	
IEC counter	
• present Yes	
• Type SFB	
S7 times	
• Number 2 048	
Retentivity	
— adjustable Yes	
— adjustable — preset No times retentive	
Time range	
·	
— upper limit 9 990 s	
IEC timer	
• present Yes	
• Type SFB	
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max. Total working and load memory (with backup battery)	
Flag	
• Size, max. 16 kbyte	
• Retentivity available Yes	
• Retentivity preset MB 0 to MB 15	
• Number of clock memories 8; in 1 memory byte	
Local data	
• adjustable, max. 64 kbyte	
• preset 32 kbyte	
Address area	

I/O address area	
I/O address area	16 libito
• Inputs	16 kbyte
Outputs	16 kbyte
Process image	40 lb. 4
Inputs, adjustable	16 kbyte
Outputs, adjustable	16 kbyte
• Inputs, default	1 024 byte
Outputs, default	1 024 byte
consistent data, max.	244 byte
Access to consistent data in process image	Yes
Subprocess images	
Number of subprocess images, max.	15
Digital channels	
• Inputs	131 072
— of which central	131 072
Outputs	131 072
— of which central	131 072
Analog channels	
• Inputs	8 192
— of which central	8 192
Outputs	8 192
— of which central	8 192
Hardware configuration	
Number of expansion units, max.	21
connectable OPs	63 without message processing, 16 with message processing
Multicomputing	No
Interface modules	
 Number of connectable IMs (total), max. 	6
 Number of connectable IM 460s, max. 	6
Number of connectable IM 463s, max.	4; Single mode only
Number of DP masters	
integrated	2
• via CP	10
Mixed mode IM + CP permitted	No
Number of operable FMs and CPs (recommended)	
• FM	See manual Automation System S7-400H fault-tolerant systems. Limited by number of slots and number of connections
● CP, PtP	See manual Automation System S7-400H fault-tolerant systems. Limited by number of slots and number of connections
PROFIBUS and Ethernet CPs	14; Of which max. 10 CP as DP master
Slots	
 required slots 	2
Time of day	
Clock	
Hardware clock (real-time)	Yes
retentive and synchronizable	Yes
Resolution	1 ms
 Deviation per day (buffered), max. 	1.7 s; Power off
 Deviation per day (unbuffered), max. 	8.6 s; Power on
Operating hours counter	
• Number	8
Number/Number range	0 to 7
Range of values	0 to 32767 hours
Granularity	1 h
• retentive	Yes
Clock synchronization	
• supported	Yes
• to MPI, master	Yes
• to MPI, slave	Yes
• to DP, master	Yes
• to DP, slave	Yes
o to Di , siave	

● in AS, master	Yes
• in AS, master • in AS, slave	Yes
Time difference in system when synchronizing via	100
MPI, max.	200 ms
Interfaces	200 1110
Number of RS 485 interfaces	2
Number of other interfaces	0
Optical interface	No
1. Interface	
Interface type	MPI/PROFIBUS DP
Isolated	Yes
Interface types	
• RS 485	Yes
Output current of the interface, max.	150 mA
Protocols	
• MPI	Yes
 PROFIBUS DP master 	Yes
PROFIBUS DP slave	No
MPI	
 Number of connections 	44
Transmission rate, max.	12 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
 Global data communication 	No
— S7 basic communication	No
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
PROFIBUS DP master	
Number of connections, max.	32
Transmission rate, max.	12 Mbit/s
Number of DP slaves, max.	32
Services	V
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	No No
— S7 basic communication	No Ver
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
— Equidistance— SYNC/FREEZE	No No
SYNC/FREEZE Activation/deactivation of DP slaves	No
— Activation/deactivation of DP staves — Direct data exchange (slave-to-slave)	No
communication)	
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
User data per DP slave	
— User data per DP slave, max.	244 byte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
2. Interface	
Interface type	PROFIBUS DP
Isolated	Yes
Interface types	
RS 485Output current of the interface, max.	Yes 150 mA

Protocols	
PROFIBUS DP master	Yes
PROFIBUS DF Illastel PROFIBUS DP slave	No
PROFIBUS DP master	NU
Number of connections, max.	32
	12 Mbit/s
Transmission rate, max. Number of DR player, may.	12 Midius 125
Number of DP slaves, max. Services	123
— PG/OP communication	Yes
	Yes
Routing Global data communication	No
Global data communication S7 basic communication	No
— S7 communication	Yes
— Equidistance	No
— SYNC/FREEZE	No
	No
Direct data exchange (slave-to-slave communication)	NO
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
User data per DP slave	244
User data per DP slave, max.	244 byte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
3. Interface	51 11 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
Interface type	Pluggable synchronization submodule (FO)
Plug-in interface modules	Synchronization submodule IF 960 6ES7960-1AA04-0XA0 or 6ES7960-1AB04-0XA0
4. Interface	
Interface type	Pluggable synchronization submodule (FO)
Plug-in interface modules	Synchronization submodule IF 960 6ES7960-1AA04-0XA0 or 6ES7960-1AB04-0XA0
Plug-in interface modules	
·	
communication functions / header	0×A0
communication functions / header PG/OP communication	Ves
PG/OP communication Number of connectable OPs without message processing	Yes 63
PG/OP communication Number of connectable OPs without message processing Number of connectable OPs with message processing	Yes 63
PG/OP communication Number of connectable OPs without message processing Number of connectable OPs with message processing Global data communication	Yes 63 16
PG/OP communication Number of connectable OPs without message processing Number of connectable OPs with message processing Global data communication supported	Yes 63 16
PG/OP communication Number of connectable OPs without message processing Number of connectable OPs with message processing Robal data communication supported straightful before the communication	OXA0 Yes 63 16
PG/OP communication Number of connectable OPs without message processing Number of connectable OPs with message processing Number of connectable OPs with message processing Global data communication supported Solution of the communication communication function of the communication	OXA0 Yes 63 16
PG/OP communication Number of connectable OPs without message processing Number of connectable OPs with message processing Number of connectable OPs with message processing Global data communication supported You basic communication communication function / S7 basic communication S7 communication	Yes 63 16 No
PG/OP communication Number of connectable OPs without message processing Number of connectable OPs with message processing Number of connectable OPs with message processing Global data communication supported To basic communication communication function / S7 basic communication recommunication supported	Yes 63 16 No No Yes
PG/OP communication Number of connectable OPs without message processing Number of connectable OPs with message processing Number of connectable OPs with message processing Global data communication supported 7 basic communication communication function / S7 basic communication supported supported supported supported supported supported	Yes 63 16 No No Yes Yes
PG/OP communication Number of connectable OPs without message processing Number of connectable OPs with message processing Number of connectable OPs with message processing Global data communication supported The basic communication communication function / S7 basic communication resupported supported as server as client	OXAO Yes 63 16 No No Yes Yes Yes Yes
PG/OP communication Number of connectable OPs without message processing Number of connectable OPs with message processing Number of connectable OPs with message processing Global data communication supported To basic communication communication function / S7 basic communication supported supported supported as server as client User data per job, max.	OXAO Yes 63 16 No No Yes Yes Yes Yes 64 kbyte
PG/OP communication Number of connectable OPs without message processing Number of connectable OPs with message processing Number of connectable OPs with message processing Global data communication supported To basic communication communication function / S7 basic communication results of the supported supported as server as client User data per job, max. User data per job (of which consistent), max.	OXAO Yes 63 16 No No Yes Yes Yes Yes 64 kbyte
PG/OP communication Number of connectable OPs without message processing Number of connectable OPs with message processing Number of connectable OPs with message processing Global data communication supported 7 basic communication communication function / S7 basic communication supported supported as server as client User data per job, max. User data per job (of which consistent), max.	0XA0 Yes 63 16 No No Yes Yes<
PG/OP communication Number of connectable OPs without message processing Number of connectable OPs with message processing Number of connectable OPs with message processing Global data communication supported 7 basic communication communication function / S7 basic communication supported supported as server as client User data per job, max. User data per job (of which consistent), max.	Yes 63 16 No No Yes Yes Yes Yes Yes 64 kbyte 462 byte; 1 variable Yes; (via CP max. 10 and FC AG_SEND and FC AG_RECV)
PG/OP communication Number of connectable OPs without message processing Number of connectable OPs with message processing Number of connectable OPs with message processing Global data communication supported remains to communication communication function / S7 basic communication remains to communication supported as server as client User data per job, max. User data per job (of which consistent), max. S5 compatible communication supported User data per job, max. User data per job (of which consistent), max. S6 compatible communication S7 compatible communication S8 compatible communication S9 compatible communication	Yes 63 16 No No Yes Yes Yes Yes 64 kbyte 462 byte; 1 variable Yes; (via CP max. 10 and FC AG_SEND and FC AG_RECV) 8 kbyte
PG/OP communication Number of connectable OPs without message processing Number of connectable OPs with message processing Number of connectable OPs with message processing Global data communication supported The basic communication communication function / S7 basic communication supported as server as client User data per job, max. User data per job (of which consistent), max. S5 compatible communication supported User data per job, max. User data per job (of which consistent), max. S5 compatible communication supported User data per job (of which consistent), max. User data per job (of which consistent), max.	Yes 63 16 No No Yes Yes Yes Yes Yes 64 kbyte 462 byte; 1 variable Yes; (via CP max. 10 and FC AG_SEND and FC AG_RECV) 8 kbyte 240 byte
PG/OP communication Number of connectable OPs without message processing Number of connectable OPs with message processing Number of connectable OPs with message processing Global data communication supported To basic communication communication function / S7 basic communication supported as server as client User data per job, max. User data per job (of which consistent), max. S5 compatible communication supported User data per job, max. User data per job (of which consistent), max. User data per job (of which consistent), max. Standard communication (FMS)	Yes 63 16 No No Yes Yes Yes Yes Yes 64 kbyte 462 byte; 1 variable Yes; (via CP max. 10 and FC AG_SEND and FC AG_RECV) 8 kbyte 240 byte 64/64
PG/OP communication Number of connectable OPs without message processing Number of connectable OPs with message processing Number of connectable OPs with message processing Global data communication supported 7 basic communication communication function / S7 basic communication supported as server as client User data per job, max. User data per job (of which consistent), max. S5 compatible communication supported User data per job (of which consistent), max. User data per job (of which consistent), max. Standard communication (FMS) supported	Yes 63 16 No No Yes Yes Yes Yes Yes 64 kbyte 462 byte; 1 variable Yes; (via CP max. 10 and FC AG_SEND and FC AG_RECV) 8 kbyte 240 byte
PG/OP communication Number of connectable OPs without message processing Number of connectable OPs with message processing Number of connectable OPs with message processing Global data communication supported remains to communication communication function / S7 basic communication remains to communication supported as server as client User data per job, max. User data per job (of which consistent), max. S5 compatible communication supported User data per job, max. User data per job (of which consistent), max. Number of simultaneous AG-SEND/AG-RECV orders per CPU, max. Standard communication (FMS) supported Number of connections	Yes 63 16 No No Yes Yes Yes Yes 64 kbyte 462 byte; 1 variable Yes; (via CP max. 10 and FC AG_SEND and FC AG_RECV) 8 kbyte 240 byte 64/64 Yes; Via CP and loadable FB
PG/OP communication Number of connectable OPs without message processing Number of connectable OPs with message processing Number of connectable OPs with message processing Global data communication supported Source of summunication communication function / Source of summunication supported supported as server as client User data per job, max. User data per job (of which consistent), max. Source of simultaneous AG-SEND/AG-RECV orders per CPU, max. Standard communication (FMS) supported supported Number of connections overall	Yes 63 16 No No Yes Yes Yes Yes Yes 64 kbyte 462 byte; 1 variable Yes; (via CP max. 10 and FC AG_SEND and FC AG_RECV) 8 kbyte 240 byte 64/64
PG/OP communication Number of connectable OPs without message processing Number of connectable OPs with message processing Number of connectable OPs with message processing Global data communication supported S7 basic communication communication function / S7 basic communication supported as server as client User data per job, max. User data per job (of which consistent), max. S5 compatible communication supported User data per job (of which consistent), max. Stompatible communication supported User data per job (of which consistent), max. supported Standard communication (FMS) supported Number of connections overall usable for PG communication	Yes 63 16 No No Yes Yes Yes Yes Yes 64 kbyte 462 byte; 1 variable Yes; (via CP max. 10 and FC AG_SEND and FC AG_RECV) 8 kbyte 240 byte 64/64 Yes; Via CP and loadable FB
PG/OP communication Number of connectable OPs without message processing Number of connectable OPs with message processing Number of connectable OPs with message processing Global data communication supported S7 basic communication communication function / S7 basic communication supported as server as client User data per job, max. User data per job (of which consistent), max. S5 compatible communication supported User data per job (of which consistent), max. User data per job (of which consistent), max. Standard communication (FMS) supported Number of connections overall usable for PG communication reserved for PG communication	Yes 63 16 No No Yes Yes Yes Yes 462 byte; 1 variable Yes; (via CP max. 10 and FC AG_SEND and FC AG_RECV) 8 kbyte 240 byte 64/64 Yes; Via CP and loadable FB 64 1
PG/OP communication Number of connectable OPs without message processing Number of connectable OPs with message processing Number of connectable OPs with message processing Global data communication supported S7 basic communication communication function / S7 basic communication supported as server as client User data per job, max. User data per job (of which consistent), max. S5 compatible communication supported User data per job (of which consistent), max. Stompatible communication supported User data per job (of which consistent), max. supported Standard communication (FMS) supported Number of connections overall usable for PG communication	Yes 63 16 No No Yes Yes Yes Yes Yes 64 kbyte 462 byte; 1 variable Yes; (via CP max. 10 and FC AG_SEND and FC AG_RECV) 8 kbyte 240 byte 64/64 Yes; Via CP and loadable FB

 reserved for OP communication 	1	
adjustable for OP communication, max.	0	
usable for S7 basic communication	O .	
reserved for S7 basic communication	0	
adjustable for S7 basic communication, max.	0	
aujustable for S7 basic communication, max. usable for S7 communication	O	
— reserved for S7 communication	0	
— adjustable for S7 communication, max.	0	
usable for routing	0	
— reserved for routing	0	
— adjustable for routing, max.	0	
S7 message functions	10	
Number of login stations for message functions, max.	16	
Symbol-related messages	No	
Program alarms	Yes	
simultaneously active Alarm-S blocks, max.	200	
Alarm 8-blocks	Yes	
 Number of instances for alarm 8 and S7 communication blocks, max. 	10 000	
• preset, max.	1 200	
Process control messages	Yes	
Number of archives that can log on simultaneously (SFB 37 AR_SEND)	64	
Test commissioning functions		
Status block	Yes	
Single step	Yes	
Number of breakpoints	4	
Status/control		
Status/control variable	Yes	
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters	
• Number of variables, max. 70		
Forcing		
Forcing	Уре	
• Forcing	Yes	
ForcingForcing, variables	Inputs/outputs, bit memories, distributed I/Os	
ForcingForcing, variablesNumber of variables, max.		
 Forcing Forcing, variables Number of variables, max. Diagnostic buffer	Inputs/outputs, bit memories, distributed I/Os 512	
 Forcing Forcing, variables Number of variables, max. Diagnostic buffer present 	Inputs/outputs, bit memories, distributed I/Os 512 Yes	
 Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. 	Inputs/outputs, bit memories, distributed I/Os 512 Yes 3 200	
 Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — adjustable 	Inputs/outputs, bit memories, distributed I/Os 512 Yes 3 200 Yes	
 Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — adjustable — preset 	Inputs/outputs, bit memories, distributed I/Os 512 Yes 3 200	
 Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — adjustable — preset configuration / header	Inputs/outputs, bit memories, distributed I/Os 512 Yes 3 200 Yes	
Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — adjustable — preset configuration / header Configuration software	Inputs/outputs, bit memories, distributed I/Os 512 Yes 3 200 Yes 120	
Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. adjustable preset configuration / header Configuration software STEP 7	Inputs/outputs, bit memories, distributed I/Os 512 Yes 3 200 Yes	
Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. adjustable preset configuration / header STEP 7 configuration / programming / header	Inputs/outputs, bit memories, distributed I/Os 512 Yes 3 200 Yes 120 Yes	
Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — adjustable — preset configuration / header Configuration software STEP 7 configuration / programming / header Command set	Inputs/outputs, bit memories, distributed I/Os 512 Yes 3 200 Yes 120 Yes see instruction list	
Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — adjustable — preset configuration / header Configuration software STEP 7 configuration / programming / header Command set Nesting levels	Inputs/outputs, bit memories, distributed I/Os 512 Yes 3 200 Yes 120 Yes see instruction list 8	
Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — adjustable — preset configuration / header Configuration software STEP 7 configuration / programming / header Command set Nesting levels Access to consistent data in process image	Inputs/outputs, bit memories, distributed I/Os 512 Yes 3 200 Yes 120 Yes see instruction list 8 Yes	
Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. adjustable preset configuration / header Configuration software STEP 7 configuration / programming / header Command set Nesting levels Access to consistent data in process image System functions (SFC)	Inputs/outputs, bit memories, distributed I/Os 512 Yes 3 200 Yes 120 Yes see instruction list 8 Yes see instruction list	
Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. adjustable preset configuration / header Configuration software STEP 7 configuration / programming / header Command set Nesting levels Access to consistent data in process image System functions (SFC) System function blocks (SFB)	Inputs/outputs, bit memories, distributed I/Os 512 Yes 3 200 Yes 120 Yes see instruction list 8 Yes	
Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. adjustable preset configuration / header Configuration software STEP 7 configuration / programming / header Command set Nesting levels Access to consistent data in process image System functions (SFC) System function blocks (SFB) Programming language	Inputs/outputs, bit memories, distributed I/Os 512 Yes 3 200 Yes 120 Yes see instruction list 8 Yes see instruction list see instruction list	
Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. adjustable preset configuration / header Configuration / header Configuration / programming / header Command set Nesting levels Access to consistent data in process image System functions (SFC) System function blocks (SFB) Programming language LAD	Inputs/outputs, bit memories, distributed I/Os 512 Yes 3 200 Yes 120 Yes see instruction list 8 Yes see instruction list see instruction list see instruction list	
Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — adjustable — preset configuration / header Configuration software STEP 7 configuration / programming / header Command set Nesting levels Access to consistent data in process image System functions (SFC) System function blocks (SFB) Programming language — LAD — FBD	Inputs/outputs, bit memories, distributed I/Os 512 Yes 3 200 Yes 120 Yes see instruction list 8 Yes see instruction list see instruction list see instruction list	
 Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — adjustable — preset configuration / header Configuration software STEP 7 configuration / programming / header Command set Nesting levels Access to consistent data in process image System functions (SFC) System function blocks (SFB) Programming language — LAD — FBD — STL 	Inputs/outputs, bit memories, distributed I/Os 512 Yes 3 200 Yes 120 Yes see instruction list 8 Yes see instruction list see instruction list Yes Yes Yes Yes Yes	
 Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — adjustable — preset configuration / header Configuration software STEP 7 configuration / programming / header Command set Nesting levels Access to consistent data in process image System functions (SFC) System function blocks (SFB) Programming language — LAD — FBD — STL — SCL 	Inputs/outputs, bit memories, distributed I/Os 512 Yes 3 200 Yes 120 Yes see instruction list 8 Yes see instruction list see instruction list see instruction list	
 Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — adjustable — preset configuration / header Configuration software STEP 7 configuration / programming / header Command set Nesting levels Access to consistent data in process image System functions (SFC) System function blocks (SFB) Programming language — LAD — FBD — STL 	Inputs/outputs, bit memories, distributed I/Os 512 Yes 3 200 Yes 120 Yes see instruction list 8 Yes see instruction list see instruction list Yes Yes Yes Yes Yes	
 Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — adjustable — preset configuration / header Configuration software STEP 7 configuration / programming / header Command set Nesting levels Access to consistent data in process image System functions (SFC) System function blocks (SFB) Programming language — LAD — FBD — STL — SCL 	Inputs/outputs, bit memories, distributed I/Os 512 Yes 3 200 Yes 120 Yes see instruction list 8 Yes see instruction list see instruction list Yes Yes Yes Yes Yes Yes Yes	
 Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — adjustable — preset Configuration / header Configuration software STEP 7 configuration / programming / header Command set Nesting levels Access to consistent data in process image System functions (SFC) System function blocks (SFB) Programming language — LAD — FBD — STL — SCL — CFC 	Inputs/outputs, bit memories, distributed I/Os 512 Yes 3 200 Yes 120 Yes see instruction list 8 Yes see instruction list see instruction list Yes Yes Yes Yes Yes Yes Yes	
 Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — adjustable — preset Configuration / header Configuration software STEP 7 configuration / programming / header Command set Nesting levels Access to consistent data in process image System functions (SFC) System function blocks (SFB) Programming language — LAD — FBD — STL — SCL — CFC — GRAPH 	Inputs/outputs, bit memories, distributed I/Os 512 Yes 3 200 Yes 120 Yes see instruction list 8 Yes see instruction list see instruction list Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye	
 Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — adjustable — preset Configuration / header Configuration software STEP 7 configuration / programming / header Command set Nesting levels Access to consistent data in process image System functions (SFC) System function blocks (SFB) Programming language — LAD — FBD — STL — SCL — CFC — GRAPH — HiGraph® 	Inputs/outputs, bit memories, distributed I/Os 512 Yes 3 200 Yes 120 Yes see instruction list 8 Yes see instruction list see instruction list Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye	
Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — adjustable — preset configuration / header Configuration software STEP 7 configuration / programming / header Command set Nesting levels Access to consistent data in process image System functions (SFC) System function blocks (SFB) Programming language — LAD — FBD — STL — SCL — CFC — GRAPH — HiGraph® configuration / programming / number of simultaneously actives	Inputs/outputs, bit memories, distributed I/Os 512 Yes 3 200 Yes 120 Yes see instruction list 8 Yes see instruction list see instruction list Yes	
• Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — adjustable — preset configuration / header Configuration / programming / header • STEP 7 configuration / programming / header • Command set • Nesting levels • Access to consistent data in process image • System functions (SFC) • System function blocks (SFB) Programming language — LAD — FBD — STL — SCL — CFC — GRAPH — HiGraph® configuration / programming / number of simultaneously actives — RD_REC	Inputs/outputs, bit memories, distributed I/Os 512 Yes 3 200 Yes 120 Yes see instruction list 8 Yes see instruction list see instruction list Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye	

— PARM_MOD	1	
— WR_DPARM	2	
— DPNRM_DG	8	
— RDSYSST	8	
— DP_TOPOL	1	
configuration / programming / number of simultaneously active SFB / header		
— RDREC	8	
— WRREC	8	
Know-how protection		
 User program protection/password protection 	Yes	
Dimensions		
Width	50 mm	
Height	290 mm	
Depth	219 mm	
Weights		
Weight, approx.	995 g	

9/11/2023

last modified: